

1           **Hybrid desalination technologies for sustainable water-energy nexus:**  
2                   **Innovation in integrated membrane module development**

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4           Hyuk Soo Son<sup>1,2</sup>, Muhammad Saqib Nawaz<sup>1</sup>, Sofiane Soukane<sup>1</sup>, Noreddine Ghaffour<sup>1</sup>

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6           <sup>1</sup> *Water Desalination and Reuse Center, Division of Biological and Environmental Science*  
7           *and Engineering, King Abdullah University of Science and Technology, Thuwal 23955-6900,*  
8                                   *Kingdom of Saudi Arabia*

9           <sup>2</sup> *Department of Engineering Management, College of Engineering, Prince Sultan University,*  
10                                   *Riyadh 11586, Kingdom of Saudi Arabia*

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13           **Abstract**

14           Global water scarcity is an imminent problem caused by the increasing water demand arising  
15           from population and economic growth. Against this background, technologies for water  
16           resource management and treatment have been developed steadily to meet the water demand  
17           targets. However, further advances are necessary for securing environmental and economic  
18           sustainability. The management of saline water and wastewater is one of the focus areas to  
19           tackle the problems of water scarcity and sustainability in the context of water desalination.

20           Hybrid desalination is one of the most practical and efficient technologies that can afford  
21           environmental and economic sustainability. Hybridization of multiple processes maximizes the  
22           advantages of individual technologies and minimizes their drawbacks. The overall research on  
23           desalination and research on hybrid desalination, in particular, increased by a compound annual  
24           growth rate of 16.6% and 21.8%, respectively, from 2011 to 2020. Meanwhile, in 2020, 10.7%  
25           of scientific articles and reviews dealt with hybrid technologies. Moreover, the advances in  
26           hybrid technology are not limited to academic research; they have been widely implemented  
27           in the desalination industry. Reverse osmosis–multistage flash (RO-MSF) hybrid technology  
28           has been adopted for the largest desalination plant in the world, with a total water production  
29           of 1,036,000 m<sup>3</sup>/day in Ras Al-Khair, Saudi Arabia.

30 The synergetic impacts of hybridization have various benefits depending on the desalination  
31 processes selected. In an RO-MSF system, the hybridization leads to additional water  
32 production with higher water recovery compared to a standalone RO system. Improvement in  
33 energy efficiency is another advantage of hybrid technologies as observed in the case of  
34 membrane distillation–adsorption (MD-AD) hybrid system. However, the challenges of hybrid  
35 desalination technologies are the complexity of process design, optimization, and operations.  
36 In this paper, the case of a forward osmosis–membrane distillation (FO-MD) hybrid system is  
37 presented to identify the challenges and potential solutions for hybrid desalination technologies.

38 An FO process is driven by the osmotic pressure difference between two streams and produces  
39 water across a hydrophilic polymeric membrane. By using a saline solution, known as the draw  
40 solution, freshwater may be recovered from a targeted feed solution stream with relatively  
41 lower salinity. MD is a thermal membrane process that makes use of the difference in vapor  
42 pressure between hot and cold streams to transport water vapor across the membrane to a cold  
43 permeate solution. These two membrane processes (FO and MD) are selected to treat the  
44 produced water, which is a byproduct in the oil and gas industry; produced water has extremely  
45 high salinity and complex organic composition and hence is one of the most challenging  
46 wastewater streams for water treatment. Since FO and MD employ two different energy  
47 potentials (i.e., osmotic and thermal energies, respectively), hybridization allows maximizing  
48 the use of available energy in target streams (i.e., produced water). To solve the challenge of  
49 complexity of hybridization, a novel integrated membrane module was developed for an FO-  
50 MD hybrid system.

51 To evaluate the performance of the FO-MD hybrid system for produced water treatment,  
52 synthetic produced water streams were prepared according to water quality references from a  
53 conventional oil and gas production facility. Separate FO and MD experiments were conducted  
54 to study the membrane-fouling phenomena of different produced water qualities. In addition,  
55 the FO-MD hybrid system is operated with varied combinations of produced water streams for  
56 sustainability evaluation. The experimental results demonstrate the great potential of the FO-  
57 MD hybrid system for sustainable produced water treatment. Long-term operation of the hybrid  
58 system and experiments with real produced water samples are necessary for scaling up and  
59 optimizing the technology.

60 Investigating the water–energy nexus related to the desalination technologies integrated with  
61 renewable energy is one approach to broaden the applications of hybrid desalination

62 technologies. Such a study will emphasize the advantages of hybridization despite the complex  
63 challenges. The benefits of hybrid technologies in terms of greater water production, higher  
64 recovery, and cleaner water quality will be synergized with less energy consumption by their  
65 integration with renewable energy. Meanwhile, artificial intelligence (AI)-based process design,  
66 optimization, and control will be an important tool to address the complexity of hybrid  
67 desalination technologies and will provide a comprehensive understanding of the challenges,  
68 for which the conventional experimental and theoretical studies are still limited. AI algorithms,  
69 such as machine learning and artificial neural network algorithms, are the leading approaches  
70 to the advancement of AI-assisted smart desalination.

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72 **Keywords**

73 Hybrid desalination; Water-energy nexus; Reverse osmosis–multistage flash; Forward  
74 osmosis–membrane distillation