Maximizing Ag Utilization in High Rate CO₂ Electrochemical Reduction with a Coordination Polymer Mediated Gas Diffusion Electrode

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ABSTRACT. We report the preparation and electrocatalytic performance of silver-containing gas diffusion electrodes (GDE) derived from a silver coordination polymer (Ag-CP). Layer-by-layer growth of the Ag-CP onto porous supports was applied to control Ag loading. Subsequent electro-decomposition of the Ag-CP resulted in highly selective ($FE_{CO} > 90\%$) and stable CO$_2$-to-CO gas diffusion electrodes in aqueous CO$_2$ electroreduction over a wide potential range, with $j_{CO} \approx 30.2$ mA cm$^{-2}$ at $-1$ V vs RHE. To further explore the potential of this electrode preparation method, the MOF-mediated approach was transferred to a gas-fed flow electrolyzer for high-current density tests. The in-situ formed gas-diffusion electrode (GDE), with a remarkably low silver loading of 0.2 mg cm$^{-2}$, showed a peak performance of $j_{CO} \approx 385$ mA cm$^{-2}$ at around $-1.0$ V vs RHE and stable operation with high $FE_{CO} (> 96\%)$ at $j_{Total} = 300$ mA cm$^{-2}$ over a 4 h run. These results demonstrate that the MOF-mediated approach offers a facile route to manufacture uniformly dispersed Ag catalysts for CO$_2$ER by eliminating the need for ill-defined deposition steps (drop-casting etc.), while allowing control of the catalyst structure through self-assembly.

TOC GRAPHICS
Atmospheric CO$_2$ concentration has been increasing drastically since the industrial revolution, this has spurred different initiatives into reducing emissions and directly utilizing CO$_2$.\textsuperscript{1-5} Among the various methods proposed, CO$_2$ electrochemical reduction (CO$_2$ER) is one of the most promising technologies due to the relatively mild operating conditions and the increasing sources of green electricity.\textsuperscript{6-8} Moreover, the electrochemical reduction of CO$_2$ can be driven towards one single product, avoiding expensive purification and separation steps. In this sense, the selective electrochemical conversion of CO$_2$ to CO constitutes an excellent perspective technology. Au,\textsuperscript{9-10} Ag,\textsuperscript{11-12} and Zn\textsuperscript{13} have been identified as the most efficient catalysts for this process. The high price of Au and the low stability of Zn place Ag as the most attractive option.\textsuperscript{12, 14-19} As it is the case in classical heterogeneous catalysis, optimization of the final catalyst composition and metal loading are critical to the commercialization of CO$_2$ER. Most studies to date have focused on the application of metal plates\textsuperscript{12, 20} or supported nanoparticles\textsuperscript{9-11, 13, 21}. In the former case, the high metal content per electrode area results in such high Capital Expenditures (CAPEX) that these technologies become non-viable. Therefore, the use of supported metal catalysts seems more realistic. Catalyst layer morphology has an effect on cathode performance: a more uniform active phase distribution and lower particle agglomeration lead to better catalytic performance.\textsuperscript{22} However, the fabrication of uniformly dispersed catalysts remains a significant challenge. Herein, we propose the MOF-mediated synthesis as a facile and scalable method to manufacture highly dispersed supported Ag catalysts with very low metal loadings for CO$_2$ER.

The use of metal-organic frameworks as catalyst precursors has gained significant attention in the last few years.\textsuperscript{23-27} Following this approach, a pre-synthesized MOF is treated at high temperature in a controlled atmosphere and transformed into a supported metal nanoparticle
catalyst. The high activities per metal atom exhibited by the resulting catalysts, even when the total metal content can be as high as a 50 wt%,\textsuperscript{23} demonstrate the enormous potential of this approach. In this work, we demonstrate that MOF mediated synthesis (MOFMS) can also be realized through electro-decomposition.

Here, an Ag coordination polymer (Ag-CP) is grown directly onto carbon based microporous layer (MPL) gas diffusion electrodes by a layer-by-layer (LBL) method, followed by the electro-decomposition of the coordination polymer to achieve a well-defined carbon supported Ag structure (denoted as Ag/MPL). The \textit{in-situ} formed carbon cloth supported Ag gas diffusion electrodes exhibit high CO\textsubscript{2}ER efficiency in both, the traditional aqueous three-electrode system and a gas-fed flow electrolyzer. Overcoming CO\textsubscript{2} transport limitations in the latter resulted in a peak performance of $j_{CO} = 385$ mA cm\textsuperscript{-2} CO partial current density and 1864 mA mg\textsuperscript{-1} mass activity due to the extremely low Ag loading. The work opens up the possibility for the direct manufacture of CO\textsubscript{2}ER electrodes with optimum catalyst utilization using the MOF-mediated approach.

The self-assembly between 2,5-pyridinedicarboxylic (pydc) acid and AgNO\textsubscript{3} in several common solvents at room temperature leads to the formation of an Ag-CP microcrystalline powder (Table S1-2 and Figure S1).\textsuperscript{28} The crystal structure of Ag-CP was elucidated from powder X-ray diffraction (PXRD) data by means of simulated annealing procedure followed by Rietveld refinement.\textsuperscript{29-31} The Ag-CP crystallizes in orthorhombic $Pbn2_1$ space group (Figure S2-3, Table S3) and reveals a layered arrangement of silver atoms coordinated to 2,5-pydc ligands (Figure S4, Table S4). The linker moieties lie on both sides of the Ag ion double layer: one carboxylic group is bonded to three crystallographically equivalent silver atoms exhibiting a $\mu_3$-bridging
mode; another one is protonated and participates in the formation of hydrogen bonds between two Ag-CP 2D networks (Figure 1a-c and Figure S5).

**Figure 1.** (a) Representation of the lamellar crystal packing and the unit cell of Ag-CP viewed along the a-axis. (b) Coordination mode of 2,5-pyridinedicarboxylic acid (\(\mu_3\)-bridging through O3 atom). (c) Hexagonal arrangement of Ag in the polymeric layer. Color scheme of the atoms: silver – green, carbon – grey, oxygen – red, nitrogen – blue. Hydrogen atoms are omitted for clarity. (d) Low-, and (e) high-magnification TEM images of Ag-CP (inset in e is a magnified image of the red box area). (f) XPS Ag3d regional spectrum of Ag-CP, and (g) TGA curve of Ag-CP in air.

Characterization results of Ag-CP are displayed in Figure 1d-g. The Ag-CP particles have a particle size ranging from 25 nm to 35 nm (Figure 1d). The high-magnification TEM image (inset of Figure 1e) shows well-defined \(d\)-spacing with a distance of ~ 0.27 nm. Ag3d XPS spectrum of Ag-CP (Figure 1f) exhibits two highly symmetric peaks with binding energies of 367.4 eV and 373.4 eV, corresponding to Ag3d\(_{5/2}\) and Ag3d\(_{3/2}\) photoelectron lines, respectively. Photoelectron shift of Ag3d line reveals that only oxidized Ag is present in the sample, which
agrees with the Ag-O interaction in the crystal structure. Survey XPS spectrum of Ag-CP (Figure S6) proves the presence of Ag, C, N and O in the sample, and the atomic content of each element is summarized in Table S5. The TGA curve of Ag-CP (Figure 1g) exhibits a total weight loss of ~64.1%. Since Ag₂O is thermodynamically unfavorable at high temperature,³² the final product is metallic Ag with a silver content of ~35.9%. The formation of metallic Ag after the high-temperature calcination of Ag-CP in air can also be confirmed by XRD (Figure S7). N₂ physisorption of Ag-CP (Figure S8) shows a type II isotherm and absence of microporosity.

Ag-CP was deposited onto the support by the subsequent adsorption of pydc and Ag⁺ from their DMF solutions (Figure 2a). The Ag-CP loading increases strictly linearly from the 2. deposition step (LBL cycle) up to 12 or 20 cycles, as it is seen in Figure 2b for bare carbon fibre and MPL containing carbon cloth alike. Utilizing the top part of the microporous layer, however, helps to achieve good surface coverage at lower Ag-CP loading (0.144 ↔ 0.375 mg cm⁻² step⁻¹). Taking the theoretical density of the unit cell (2.557 g cm⁻³) from Table S3 into consideration, a 0.563 μm thick Ag-CP layer - and since the longest cell parameter is around 3.2 nm, practically 150-200 unit cell thickness is deposited in each cycle onto the MPL support. The higher-than-linear deposition in the 1. LBL cycle (Figure 2b inset) is due to the high surface area of the carbon grains in the MPL, as first the Ag-CP is built up directly onto the carbon surface (see EDS elemental maps of a 20 LBL sample in Figure 2a and S9). The actual CO₂ER catalyst is then formed by the in-situ electrochemical reduction of the supported coordination polymer (Figure 2a). The final Ag loading also changes linearly with the number of deposition steps as it is seen in the bare carbon fibre based samples (Ag/CF-nC, n = 3,6,9,12) in Figure S10. The difference between the Ag-CP and Ag loading was ~35.2 wt%, which is in good agreement with the Ag
content in the crystallographically determined formula (39.4 wt%) and with the previous TGA analysis (~35.9 wt%).

Although several MOF-derived electrocatalysts have been reported in the literature lately, to the best of our knowledge, no detailed mechanistic description of the electrochemical reduction and transformation of MOFs into the resulting NPs exists. We propose, that as the reducing potential is applied to the electrode and the metal node is reduced back to zero valence silver, the linker molecules are not able to coordinate and hence maintaining the continuous polymeric structure anymore. The collapsing structure releases silver atoms at the surface of the support, and nanoparticles and – with increasing Ag-CP coverage – agglomerated silver network are formed through conventional aggregation.

According to the SEM images (Figure 2c-j and Figure S11-14), Ag-CP fully covers the MPL of the gas diffusion electrode after at least 2 LBL cycles (Figure 2d-f). A spot of Ag-CP on the 1 LBL sample is clearly seen in Figure S11a, whereas in Figure S12a-14a the CP coverage is continuous. The subsequent electro-decomposition of Ag-CP resulted in well-dispersed of Ag nanoparticles (Figure 2e-h) due to the homogeneous distribution of the Ag-CP precursor. The Ag/MPL-1C electrode (Figure 2g) has a relatively sparse distribution of Ag particles, while Ag/MPL-6C shows an agglomerated network of silver structures. Well-dispersed individual Ag particles were obtained by using 2 and 3 LBL cycles (Figure 2h-j). Although the thick carbon fabric supported Ag NPs are not suitable for TEM investigation, we removed the MPL grains by ultrasonication and the Ag particle size distributions were determined (Figure S15). Since no significant differences in the PSDs were found, we propose, that there is no direct connection between variation of activity and particle size in our system.
Figure 2. Scheme of the preparation of Ag/MPL catalysts; the sequential deposition of Ag-CP via the alternating adsorption of the dicarboxylic linker and the metal node, and the cross-sectional elemental maps of C, F, Ag and F (a). Fluorine can be found on the PTFE-treated carbon fabric, while Al signal comes from the sample holder. Increasing surface loading in subsequent deposition steps on bare carbon fibre and MPL/carbon cloth (b). The error bar at the 3 LBL point was determined from 8 parallel samples. SEM images of electrodes prepared with 1 (c, g), 2 (d, h), 3 (e, i) and 6 (f, j) LBL cycles before and after electro-decomposition.

After the L-B-L growth process, the PXRD pattern of the carbon cloth-supported Ag-CP is compared with the simulated pattern of the pure Ag-CP in Figure S16a. The sharp reflections demonstrate good crystallinity of Ag-CP. The position of the Ag-CP/CF reflections corresponds well to those of the simulated material. After the electro-decomposition process, metallic Ag is
formed (Figure S16b), with three major reflections centered at 44.6°, 52.5°, and 77.2° corresponding to the (111), (200), and (220) crystal facets of metallic Ag. The broad peak centered at ~27° is likely to be generated by the amorphous carbon in the carbon support. And after CO₂ER, the metallic Ag pattern is maintained, demonstrating the stability of the electrode.

Evolution of Ag chemical states in the sample before and after in-situ catalyst formation (i.e., in CO₂ electrolysis) were determined by XPS (Figure S17). After deconvolution, two doublets can be distinguished in the Ag3d line, corresponding to metallic Ag (red peaks in Figure S17 centered at 374.2 eV and 368.2 eV) and Ag₂O (blue peaks centered at 373.6 eV and 367.6 eV). The ratio of metallic Ag: oxidized Ag increases from 2.4 to 6 after one CO₂ER performance test, indicating the reduction of Ag₂O during this process.

In order to demonstrate the advantage of the LBL method over drop-casting, a carbon fiber (CF) supported Ag-CP electrode was prepared via the L-B-L method and the widely-used drop-casting (DC) method (Scheme S1). When drop-casted, the Ag-CP particles spread around the carbon fibres, filling the space in between them (Figure S18a,b). After electro-decomposition, large flower-like Ag particles grow onto the fibres, leaving a large part of the carbon support uncoated (Figure S18c,d). By comparison, the L-B-L method with 9 cycles produced uniformly dispersed Ag-CP (Figure S18e,f) and Ag particles (Figure S18g,h) fully covering the surface of carbon fibers.

Chronoamperometric (i.e., controlled-potential) electrochemical CO₂ reduction tests were carried out in a traditional two-compartment aqueous cell in a 0.1 M KHCO₃ electrolyte using a Pt counter electrode. The CO₂ electroreduction performance of Ag/MPL-nC electrodes is presented in Figure 3. Only CO and H₂ were detected as products by gas and liquid chromatography (GC
and UPLC), and all the catalysts show stable CO$_2$ER performance after an initial 15 min period, where the *in-situ* formation of the Ag/MPL takes place via electro-decomposition (Figure S19). As shown in Figure 3a, the total geometrical current density increases with increasing cathode potential ($j_{Total, max} \approx 43-44$ mA cm$^{-2}$ at around $-1.05$ V vs. RHE for Ag/MPL-3,6C) along with the steady increase in the $FE_{CO}$ (Figure 3b), reaching a maximum $FE_{CO}$ of 90-95% ($FE_{H2} = 10-5\%$) between $-0.6$ and $-1.1$ V vs RHE for the Ag/MPL-1,2,3C electrodes. The number of LBL cycles also plays an important role in electrode performance with 3 cycles showing the optimal compromise between the wide potential window for high $FE_{CO}$ and the high $j_{CO}$ ($\sim 30$ mA cm$^{-2}$ at $-1.0$ V vs. RHE) at a minimum Ag loading (Figure 3c and Table S6).

In order to investigate if the presence of linker molecules and Ag in the electrolyte solution affects CO$_2$ER performance, electrolysis were carried out at $-2.0$ and $-1.6$ V vs SCE using fresh electrolyte right after the in-situ formation of the Ag/MPL-3C catalyst from the Ag-CP/MPL-3C precursor (Figure S20). No significant change in the product distribution was seen, however, the total current density drops by 15-25% after the change of the solution. We propose that this is due to the loss of Ag from the surface rinsing the electrode. The long-term stability of the CO$_2$ER performance was also tested using the Ag/MPL-3C sample in a refreshed electrolyte solution, and stable CO$_2$-to-CO activity was attained in a 5-hour electrolysis (Figure S21). The CO$_2$ER performance of the Ag/MPL-3C electrode was compared to similar Ag catalysts reported in the literature (Table S7).$^{12, 14-19, 34}$
Figure 3. CO₂ electrochemical reduction performance of Ag/MPL-nC electrodes. (a) Total current density, (b) FE for CO, and (c) their LBL cycle dependency at −1.0 V vs RHE. (d) Variation of \( j_{\text{Total}} \) and \( j_{\text{CO}} \) with the electrochemical active surface area (EASA) at the same potential.

In order to address the increased \( j_{\text{Total}} \) and \( j_{\text{CO}} \), the electrochemical active surface area (EASA) of the Ag-CP and Ag/MPL-nC samples was determined by the monolayer silver oxide method in 0.1 M KOH.\(^{34-35}\) The charge for monolayer oxide formation was calculated in Figure S22. EASA almost linearly increases with ongoing LBL cycles (Figure S23), which then does not accompanied by the same increase in the total and CO current density. The latter levels off at 3 deposition cycles (Figure 3d). Even though the total amount of silver in Ag/MPL-6C increased considerably compared to Ag/MPL-3C (twice as many LBL cycles), it is not accompanied by the increase in the number of accessible active sites. The effect of electro-decomposition, i.e., the
formation of Ag particles can be followed in Figure S23. The EASA saturates after 2 LBL cycles at a lower level, as the increase in Ag loading (in the form of Ag-CP) is not followed by an increase of the number of active sites, demonstrating that only Ag in the outer surface acts as a CO$_2$-to-CO electrocatalyst.

CO$_2$ mass transport limitations are the bottleneck that prevent achieving high current densities in aqueous phase CO$_2$ electrolysis.$^{36-37}$ Therefore, we turned to a gas-fed flow electrolyzer to perform high current density chronopotentiometric CO$_2$ electrolysis on the Ag/MPL-3C electrode.$^{38-44}$ The cathode side was fed by a humidified CO$_2$ stream without using any liquid catholyte, and a nickel mesh was used as an oxygen evolution catalyst in recirculated 1 M KOH anolyte at the anode side. The two compartments were separated by Sustainion S-50 polyimidazolium-based anion exchange membrane. The catalytically active Ag particles were *in-situ* formed from the pre-synthesized Ag-CP *via* an initial chronoamperometric run at constant −2 V vs Hg/HgO potential under CO$_2$ electroreduction conditions (Figure S24). CO was formed with high selectivity right from the beginning of the activation step, and $j_{CO}$ levels off after about 20 min at typically around 200-300 mA cm$^{-2}$. 
Figure 4. CO$_2$ER performance of the Ag/MPL-3C electrode in a gas-fed zero gap flow electrolyzer. (a) Faradaic efficiency and total current density, and (b) mass activity energy efficiency for CO. (c) Stability test at $-300$ mA cm$^{-2}$ for 4 h.

Immediately after the initial CA run, chronopotentiometric CO$_2$ electrolysis was done at different current densities. A moderately high current density of $-25$ mA cm$^{-2}$ was achieved at a cathode potential of around $-0.36$ V vs RHE (Figure 4a). Towards higher current densities the cathode potential climbed to $-1.04$ V vs RHE, which corresponds to a cell voltage of 3.78 V, at $j_{\text{Total}} = -400$ mA cm$^{-2}$. High $FE_{\text{CO}}$ (> 96%) was achieved in the whole tested current density range, peaking at $FE_{\text{CO}} = 99.5\%$ at $j_{\text{Total}} = -200$ mA cm$^{-2}$ ($E_{\text{Cathode}} = -0.84$ V vs. RHE). The flow cell CO$_2$ER performance of the Ag/MPL-3C catalyst are summarized in Table S8, and compared to
literature data on high current density flow cell CO₂-to-CO electrolysis (Table S9, Figure S25a).\textsuperscript{16, 45-57}

Active phase dispersion and accessibility plays a crucial role in catalytic performance. To this end, the MOF mediated synthesis, combined with electro-decomposition, offers a straightforward approach to achieving high mass activity of the catalyst. In Ag/MPL-3C the Ag-CP and Ag loading are 0.55 mg cm\(^{-2}\) and 0.20-0.21 mg cm\(^{-2}\), respectively, which in turn results in a mass activity of 1864-1926 mA mg\(_{\text{Ag}}\)^{-1} (Figure 4b), one of the highest values ever reported (Table S9, Figure S25b).\textsuperscript{16, 45-57} The energy efficiency of CO formation remains above 50\% at moderate current densities (< 100 mA cm\(^{-2}\)), and drops to the 32-42\% range during high current density operation due to the elevated cell potential (Figure 4b). The main source of the low energy efficiencies is either the high overvoltage (energy wasted as dissipated heat) and/or low CO selectivity (energy wasted as undesired products).\textsuperscript{36}

Ag/MPL-3C showed stable high current density performance at \(-300\) mA cm\(^{-2}\) for 4 h (Figure 4c). The estimated average potential was \(-0.94\) V \textit{vs} RHE in the first 3.5 h. The fluctuation in the potential reading is due to the intensive bubble formation at the nickel mesh anode catalyst, as the counter electrode potential was directly determined in this setup. The cell potential oscillated at around 3.2 V in the first 3 h, then it shifted to higher voltages (Figure S26). Moreover, gas flow fluctuation due to carbonate precipitation in the cathode flow channels is a further issue to be solved in industrial scale high rate operations in alkaline environment CO₂ electrolysis.\textsuperscript{36, 49}

Images of a crystalline precipitate is seen after a long-term electrolysis in Figure S27 without (a) and with (b) reactant stream humidification, its XRD pattern (Figure S28) shows that mainly KHCO₃ was formed in the flow channels and on the macroporous side of the carbon cloth GDE. The temporary increase in \(FE_{H2}\) at around 1.5 h is most probably the result of the building-up of
the KHCO₃ layer on the cathode side of the cell. This on one hand, partly blocks the CO₂ flow, but on the other hand provides a suitable environment for CO₂ER as HCO₃⁻ ion layer at the cathode is known for stabilizing the CO₂ER performance in flow electrolyzers.\textsuperscript{36,49}

In summary, the MOF-mediated approach, \textit{i.e.}, LBL deposition of Ag-CP followed by electro-decomposition, offers a facile route to manufacture uniformly dispersed Ag catalysts for CO₂ER. In spite of the small amount of Ag in the final electrodes (0.2 mg cm\(^{-2}\)), gas diffusion electrodes show excellent CO₂ER performance in traditional aqueous cells (\(FE_{CO} \approx 90\text{-}95\%\) and \(j_{CO, max} = 38.8\ mA\ cm^{-2}\) at \(-1.07\) V vs RHE) and in a gas-fed electrolyzer (\(j_{CO, max} = 385\ mA\ cm^{-2}\) at \(-1.04\) V vs. RHE). The enhanced catalyst dispersion and utilization resulted in one of the highest silver mass activities (1864 mA mg\(_{Ag}\)\(^{-1}\)) in the literature to date. The direct synthesis of metal electrocatalyst eliminates the need for ill-defined deposition steps (drop-casting \textit{etc.}), while allowing tight control of the catalyst structure through self-assembly.
ASSOCIATED CONTENT

**Supporting Information.** Optimization of the synthetic conditions. Crystal structure details. Experimental details. Figures of material characterization, including SEM, XRD, and XPS. Additional CO$_2$ electroreduction performance.

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**Notes**

The authors declare no competing financial interest.

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