

# Water Resources Management

## Collection of condensate water: Global potential and water quality impacts

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<b>Abstract:</b>	<p>Water is becoming a very valuable resource throughout the world, especially in hot, dry climates and regions experiencing significant population growth. Supply of fresh water is further complicated by worsening economic and political conditions in a number of areas. Technologies that can supply fresh water at a reduced cost are becoming increasingly important around the world and the impact of such technologies can be substantial. This paper explores the collection of condensate water from large air conditioning units as a possible method to alleviate water scarcity issues. Using the results of a climate model, from 2000 to 2010, adjusted for observed values, we have identified areas in the world with the greatest collection potential with special consideration for areas with known water scarcities. These areas include the coastal regions of the Arabian Peninsula, Sub-Saharan Africa and South Asia. Particular attention is given to the Middle East North Africa (MENA) Region in the analysis due to its substantial strategic importance to the region and the location of the research institution where this study was conducted. The quality of the collected water is an important criterion in determining the potential uses of this water. Condensate water samples were collected from few locations in Saudi Arabia and detailed characterizations were carried out to determine the quality of this water. It was observed that condensate water collected from different locations and various air conditioning types has very high quality with conductivities reaching as low as 18 <math>\mu\text{S}/\text{cm}</math> and turbidities of 0.041 NTU. The condensate water quality is quite close to that of distilled water and can reach pure water quality with low-cost polishing treatments such as ion exchange resins and electrochemical processes.</p>
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# Collection of condensate water: Global potential and water quality impacts

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## Abstract

Water is becoming a very valuable resource throughout the world, especially in hot, dry climates and regions experiencing significant population growth. Supply of fresh water is further complicated by worsening economic and political conditions in a number of areas. Technologies that can supply fresh water at a reduced cost are becoming increasingly important around the world and the impact of such technologies can be substantial. This paper explores the collection of condensate water from large air conditioning units as a possible method to alleviate water scarcity issues. Using the results of a climate model, from 2000 to 2010, adjusted for observed values, we have identified areas in the world with the greatest collection potential with special consideration for areas with known water scarcities. These areas include the coastal regions of the Arabian Peninsula, Sub-Saharan Africa and South Asia. Particular attention is given to the Middle East North Africa (MENA) Region in the analysis due to its substantial strategic importance to the region and the location of the research institution where this study was conducted. The quality of the collected water is an important criterion in determining the potential uses of this water. Condensate water samples were collected from few locations in Saudi Arabia and detailed characterizations were carried out to determine the quality of this water. It was observed that condensate water collected from different locations and various air conditioning types has very high quality with conductivities reaching as low as 18  $\mu\text{S}/\text{cm}$  and turbidities of 0.041 NTU. The condensate water quality is quite close to that of distilled water and can reach pure water quality with low-cost polishing treatments such as ion exchange resins and electrochemical processes.

*Keywords: Condensate water collection; Water scarcity; Water quality; Climate model; Air conditioning systems.*

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3 **1. Introduction**  
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5 As water supply becomes an increasingly complex and global problem, technologies that can  
6 collect water from the air around us have received attention as possible solutions (Chartrand, 2001). One  
7 variation of such solutions is condensate recovery from air conditioning systems and recently became a  
8 requirement for all new commercial buildings in the city of San Antonio, Texas (Guz, 2005). The  
9 University of Texas at Austin and Bahrain Airport Services also boast large-scale collection systems and  
10 use the resulting water for irrigation, toilettes, and washing with considerable savings (Guz, 2005).  
11 While these methods show some promise for certain regions of the world, they are highly dependent on  
12 a warm and humid climate like in the southern regions of Texas and Florida. Guz (2005) and Lawrence  
13 et al. (2010) note that collection is possible even in some northern US cities in the summer months under  
14 the right conditions. The humidity ratio, or specific humidity, of ambient air governs the volume of  
15 water that can be collected and closely predicts the volume of water collected as shown by Lawrence et  
16 al. (2010). Another study notes that laboratory buildings are often prime candidates for condensate  
17 recovery because they often require large airflow rates from outside ambient conditions through the  
18 building's air handling units (AHUs). In a case study of a laboratory building in San Antonio, Painter  
19 (2009) found that condensate collection could provide for the building's total urinal and water closet  
20 needs as well as part of the building's cooling tower water demand.  
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34 According to the World Health Organization (WHO), more than one out of six people lack access to  
35 safe drinking water (WHO, 2008). Polluted water is estimated to affect the health of more than 1.2  
36 billion people, and contributes to the death of an average 15 million children every year. Critical water  
37 shortages and drought in West Asia and North Africa as a whole affect the region's social and  
38 economic potential, increase land vulnerability to salinization and desertification, and raise the risk of  
39 political conflict around this limited resource (Brooks and Mehmet, 2000; Jagerskog, 2003; Tropp and  
40 Jagerskog, 2006; El Kharraz et al., 2012). West Asia and North Africa form the driest region in the  
41 world with renewable water resources less than the critical level of 1,000 m<sup>3</sup> per inhabitant per year, as  
42 defined by WHO. According to Allan (2002), the region "ran out of water in the 70s" and is currently  
43 surviving on virtual water and in some cases it is over-exploiting its own renewable water resources.  
44 Population growth rate in this region is high with an average of about 2.5% (Quteishat, 2009). Industrial  
45 growth is also high due to the availability of relatively cheap energy resources in oil-rich countries of the  
46 Arabian Gulf, amongst other factors. Therefore, in most of these countries, withdrawal of available  
47 water resources is much above the rechargeable level. Alternative sources like desalination are thus used  
48 to partially meet the growing demand for water (Drouiche et al., 2011). However, desalination is energy  
49 intensive and its cost is still high despite the spectacular technology improvements (Reddy and  
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3 Ghaffour, 2007). Collection of high-quality, low-cost clean water from the huge number of air-  
4 conditioning systems installed in regions where potable water is not available could be a great solution  
5 to increase total water supply.  
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9 There is a strong potential for condensate collection technology to impact water shortages in the  
10 regions of the world where suitable conditions exist. While the southeast United States is the most ideal  
11 climate in that country and houses many of the existing collection systems, there are many places in the  
12 world with even more favorable climates. Further, potable water is relatively plentiful in southeast of  
13 United States compared to many developing nations, which are known to have vast water scarcity issues  
14 and can benefit significantly from condensate collection technology. Global climate models can be used  
15 to identify regions in the world with optimum conditions for condensate collection. Here, we use a  
16 climate model to highlight regions of the world having a high condensate collection potential with  
17 special consideration for regions with known water scarcities. These areas include the coastal regions of  
18 the Arabian Peninsula, Sub-Saharan Africa and South Asia.  
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27 In many cases condensate water is discharged into sewer systems. However, condensate water can  
28 be used for a number of applications without treatment, thereby displacing consumption of potable  
29 water. In this work, water quality tests were performed for condensate water samples collected from  
30 different locations in Saudi Arabia with different climate conditions in order to improve understanding  
31 of quality of condensate water and its potential uses. Results indicated that condensate water collected  
32 from both humid and dry air zones was of very high quality, having total dissolved solids (TDS) as low  
33 as 15 mg/L. By comparison, potable water produced by multi-stage flash and reverse osmosis seawater  
34 desalination processes have a TDS of about 50 and 300 mg/L, respectively, after post-treatment process  
35 (Gacem et al., 2012). Condensate water of this quality can be used in a number of valuable applications  
36 including municipality, irrigation, specific industries such as electronics and boilers, and various  
37 medical functions.  
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## 48 **2. Global climate model**

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50 The volume of collectible condensate water is largely dependent on specific humidity, which in turn  
51 is dependent on weather patterns. This makes detailed predictions somewhat difficult. However, climate  
52 conditions averaged over a long period of time can be used to make design predictions. In a previous  
53 work, Lawrence and Perry (2010) used the TMY3 climate dataset (Wilcox and Marion, 2007) to predict  
54 collection potential for a given year in the United States. While TMY3 dataset contains data for the  
55 United States including Guam, Puerto Rico, and the US Virgin Island, there are climate databases that  
56 record conditions globally and can be used to predict collection potential with reasonable accuracy for  
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3 any location in the world. One such database has been created by the European Center for Midterm  
4 Climate Weather Forecasts (ECMWF), which is regarded as the most accurate medium-range global  
5 weather forecasting system. In order to study past changes in climate, the Reanalysis project (Dee et al.,  
6 2011) used the ECMWF model along with observed conditions (dating back to 1957) at a number of  
7 global locations and altitudes to create a series of databases that reflect weather conditions on a global  
8 grid. The databases contain a number of variables of interest to climatology. For the work presented in  
9 this paper, specific humidity data nearest to the earth's surface was extracted from the latest Reanalysis  
10 data, ERA-INT, which represents data from 1979 to 2011 (Dee et al., 2011). The ERA-INT data set  
11 contains data on a 1.5° latitude by 1.5° longitude global grid, and the data is given at 6-hour time  
12 intervals starting at 0000 UTC (Coordinated Universal Time). Here, we applied the same calculation  
13 made by Lawrence et al. (2010) to ERA-INT specific humidity data from January 1, 2000 to December  
14 31, 2010 in order to give reasonably accurate design predictions for future condensate collection systems  
15 on a global scale. Using this data, we analyzed specific humidity behavior over the eleven-year period in  
16 order to understand the humidity trends across the globe.

### 30 **3. Daily humidity cycle**

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32 Condensate water can only be collected from air conditioning systems when the specific humidity  
33 of intake air is greater than that of the conditioned space. Since temperature and specific humidity vary  
34 throughout the day, some locations are only able to collect condensate during a few hours of the day  
35 while others may be able collect 24 hours a day depending on the conditions. Figure 1 shows specific  
36 humidity data extracted from the ERA-INT model for six highly populated cities. The data are plotted  
37 on the 2010 fall equinox, which occurred on September 23rd. Assuming a standard design condition of  
38 0.0078 lb water/lb air (kg water/kg air) specific humidity in conditioned space, we can see that Jeddah,  
39 Calcutta, Manila, and Caracas would have been able to collect condensate throughout the day, while  
40 Houston and Kinshasa would have only been able to collect during a few hours of the day.  
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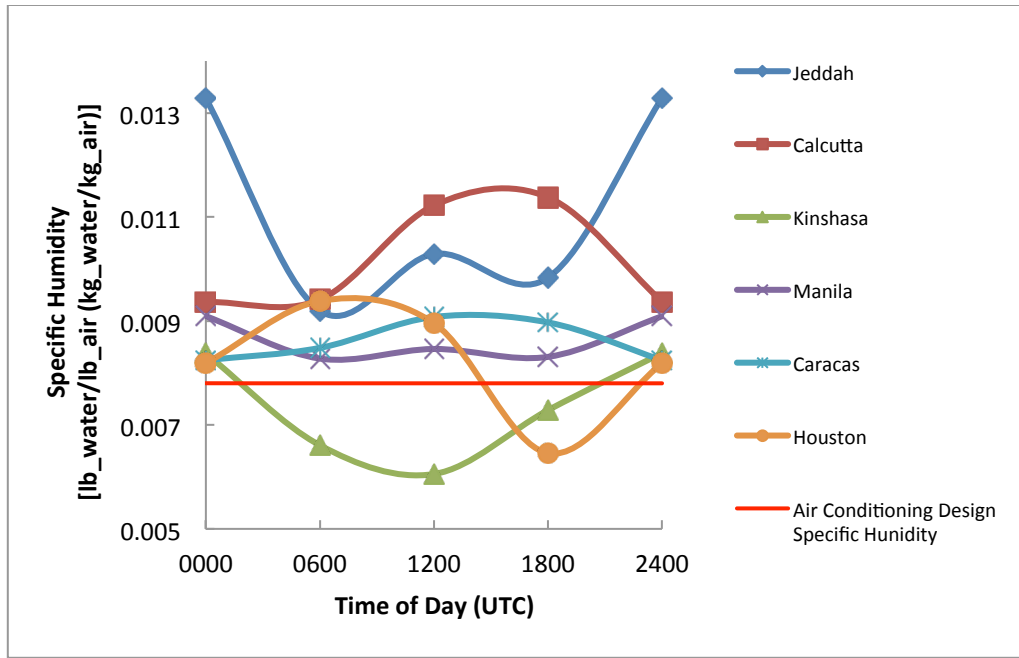


Figure 1. Specific humidity for 6 highly populated cities at 6-hour intervals on the fall equinox of 2010 (September 23rd).

#### 4. Global specific humidity analysis

In order to evaluate global humidity conditions and identify regions with strong condensate collection potential, the specific humidity data from the ERA-INT model was averaged at each grid point over the eleven-year period using an in-house MATLAB script. Collection potential is defined here as the difference between the ambient specific humidity and that of the conditioned air. Assuming the design conditions of 72°F (22.2°C) with 50% relative humidity for the conditioned air; we have a desired specific humidity of 0.0078 kg of water per kg of air. Thus, for example, if the ambient air at a given location has 0.012 kg water/kg air, the water collection potential can be found by:

$$0.012 - 0.0078 = 0.0042 \frac{\text{kg water}}{\text{kg air}} \quad (1)$$

As noted previously, if the specific humidity of outside air is less than or equal to design conditions the collection is not possible. Hence, in order to calculate the actual collection potential over the eleven-year period, any negative values of the difference must be neglected. Assuming constant specific humidity over each 6-hour period (resolution of the climate model), the collection potential over the eleven-year period at each location can be obtained by summing all of the positive collection potential values. While it is likely that there is some variation of specific humidity over each time step (6-hour),

we feel this assumption is adequate for the purpose of this study. The resulting solution was then averaged to represent the annual collection potential. The numbers were converted from lb water/lb air to gallons of water per year per cubic foot per minute (cfm) of 100% outdoor airflow. Thus, Figure 2(a) shows an estimated amount of water that can be collected at any given location throughout the world as a function of the flow rate of outside air. The maximum value is found to be about 45 gal/cfm/year (380.7 L/L-s<sup>-1</sup>/year) that occurs near Arboletes, Colombia (east of the Colombian-Panamanian Border). The results indicate a high condensate collection potential nearest to the equator and are influenced largely by prevailing winds, ocean currents, and topography. Jassim et al. (2006) found comparable results using exergy method in optimizing the geometrical parameters of an air conditioning precooling air re-heater dehumidifier. They showed that the specific humidity difference plays a significant role in optimizing an air conditioning system. For ease of communication, Figure 2(a) is shown as a contour plot of predicted annual condensate collection where each contour represents increment of 5 gal/cfm/year (42.3 L L-s<sup>-1</sup>/year) of collectible water. The boundaries between land and water are shown in white.

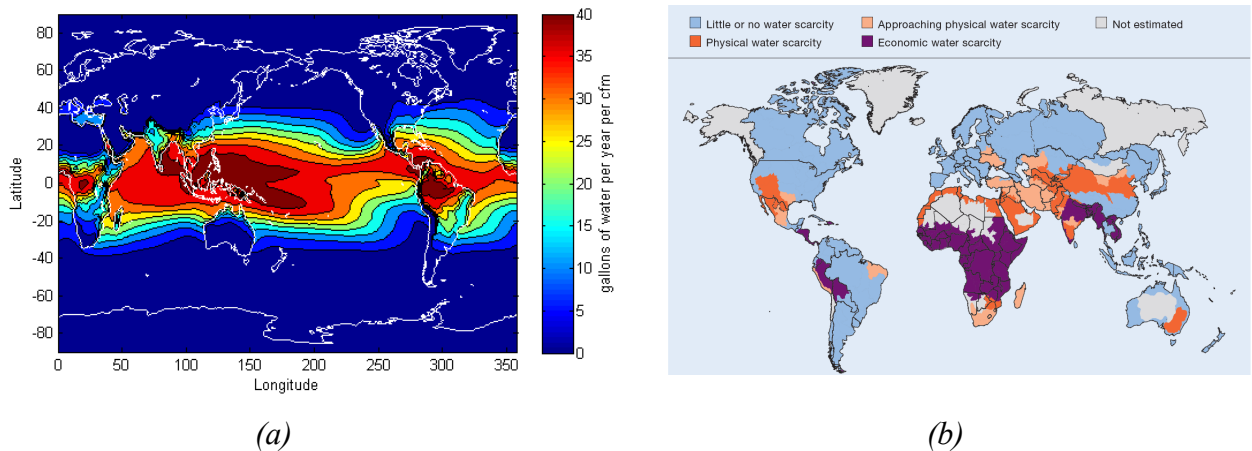


Figure 2. (a) Estimate of annual collectible water per cfm of 100% outside airflow rate, (b) Areas of physical and economic water scarcity as reported by the International Water Management Institute (IMWI, 2008).

The results of our calculation can also be applied to estimate the amount of water that can be collected by an air conditioning system at a given location. **Error! Reference source not found.** shows estimated condensate collection for 31 cities that were selected based on their population and location. Using this information, condensate collection can be predicted for a building in any of these locations based on the flow rate of outside air. For example, a large building at King Abdullah University of Science and Technology (KAUST) campus near Jeddah, Saudi Arabia with 11,000 L/s (23,308 cfm) of



100% outside air flow is predicted to collect 2.82 million Litres (746,000 gallons) per year of condensate water. A building with the same flow rate of air in Singapore would collect 3.82 million Liters (1.01 million gallons) per year. Lawrence et al. predicted annual condensate collection for Houston to be 22.4 gal/cfm (189.5 L L-s<sup>-1</sup>) compared to our prediction of 17.5 gal/cfm (148.4 L/ L-s<sup>-1</sup>). The difference between these two predictions can be attributed to a few differentiating elements of the respective analyses. The estimation made by Lawrence et al. is based on TMY2 hourly data, which represents a typical meteorological year between 1961 and 1990. The analysis carried out in this work is based on a combination of observed weather data and climate modeling at 6-hour time intervals between 2000 and 2010. Thus, the difference may be related to global climate change in the past 50 years, time resolution of the data, or any combination of the two. However, TMY2 or TMY3 data does not exist for areas outside the United States, so the close agreement between these two analyses shows that our findings can be applied to a much larger range of locations. Further, our method can be applied to larger data sets like ERA-40, which contains data from 1957 to 2002 at similar 6-hour intervals.

Table 1. Annual condensate collection potential for various cities.

City	Country	Population	Annual Collection Potential	
			(gal/cfm/year)	(L/(L-s <sup>-1</sup> )/year)
Manila	Philippines	16,300,000	41.19661766	348.5233854
Singapore	Singapore	3,587,000	41.06872004	347.4413715
Lagos	Nigeria	13,488,000	40.7794785	344.9943881
Jakarta	Indonesia	18,900,000	39.67008336	335.6089052
Abidjan	Cote d'Ivoire	3,359,000	38.38948646	324.7750554
Bogota	Colombia	6,834,000	38.08218023	322.1752447
Caracas	Venezuela	3,153,000	36.70174118	310.4967304
Ho Chi Minh	Vietnam	6,424,519	36.66868091	310.2170405
Kinshasa	DRC	5,068,000	36.33923473	307.4299258
Bandung	Indonesia	3,420,000	35.89923885	303.7075607
Bangkok	Thailand	7,221,000	35.77206263	302.6316498
Santo Domingo	Dominican Republic	3,601,000	35.69768794	302.00244
Recife	Brazil	3,307,000	33.95226226	287.2361387
Yangon/Rangoon	Myanmar (Burma)	4,458,000	33.91133853	286.889924
Dhaka	Bangladesh	10,979,000	31.8300348	269.2820944
Calcutta	India	15,100,000	30.92376255	261.6150312
Chennai	India	6,639,000	30.4710498	257.7850813
Jeddah	Saudi Arabia	3,200,000	30.33979205	256.6746407
Salvador	Brazil	3,180,000	30.12258975	254.8371092
Dubai	United Arab Emirates	1,204,000	28.99572952	245.3038718
Hong Kong	China	6,097,000	25.71944883	217.5865371
Mumbai	India	19,200,000	24.47753005	207.0799042
Hanoi	Vietnam	3,678,000	24.45090181	206.8546293
Sao Paulo	Brazil	18,850,000	22.91499698	193.8608744
Bangalore	India	5,544,000	22.74736192	192.4426819
Delhi	India	18,680,000	21.424562	181.2517945
Rio de Janeiro	Brazil	10,556,000	21.31608074	180.3340431
Guangzhou	China	5,162,000	20.71306081	175.2324944
Karachi	Pakistan	11,800,000	19.65185026	166.2546532
Houston	United States	4,750,000	17.54480611	148.4290597
Dammam	Saudi Arabia	903,312	7.052649079	59.66541121

## 5. Regional analysis

Analysis from previous section (Figure 2(a)) and Table 1 showed that there are quite a few regions in the world that have high potential for condensate collection. However, some of these regions also receive large amounts of rain each year and, therefore, condensate collection technology may have a limited impact as a source of potable water. On the other hand, a number of these regions are experiencing some form of water scarcity as shown in Figure 2(b). Four regions are identified here that have physical or economic water scarcity and simultaneously possess high potential for collecting condensate water. These are: Arabian Peninsula, West Africa, Southeast Asia, and Central & South America. It is noteworthy that widespread use of air conditioning is needed in order for water collection potential to realize its full impact. Data for air conditioning use can be obtained with some difficulty for a number of countries throughout the world, particularly those with stronger economies. However, such data is not readily available for developing and under-developed countries. McNeil and Letschert (2007) have shown that air conditioning availability can be estimated with reasonable accuracy using Purchase Power Parity (PPP) adjusted Gross Domestic Product per household per month (GDP/hh/Mo). The potential impact of condensate collection on each of the four regions is discussed below.

The area around the Arabian Peninsula including the coasts of the Red Sea, the Persian Gulf and the Gulf of Oman shows remarkable collection potential. Saudi Arabia, Yemen, Oman, Qatar, Bahrain, the United Arab Emirates, Kuwait, Iraq, Iran, Egypt, Eritrea, Djibouti, and Somalia all have borders on these bodies of water and have annual collection rates of up to 41 gallons/cfm/year ( $347 \text{ L} / \text{L}\cdot\text{s}^{-1}/\text{year}$ ). As shown in Figure 3, the region has a few spots of very high humidity near the coast; however, humidity further inland plummets to near zero. Water desalination was first implemented to meet physical water scarcity in Kuwait. Desalination, along with unsustainable ground water use, comprises virtually the entire water supply throughout much of the region (Abderrahman, 2010). A rapidly growing population coupled with immigration into oil and gas producing countries is predicted to further compound water supply issues in the region. There is a strong economic disparity in the region between oil-rich countries like Kuwait, Qatar, Saudi Arabia, or the United Arab Emirates and relatively poor countries like Yemen and Somalia (International Monetary Fund, 2010). For those who can afford it, air conditioning is essential in the extreme heat of the Arabian Peninsula. As the success of the condensate collection system at Bahrain Airport Services indicates, this technology has a proven record of success in the region and is primed for increased implementation.

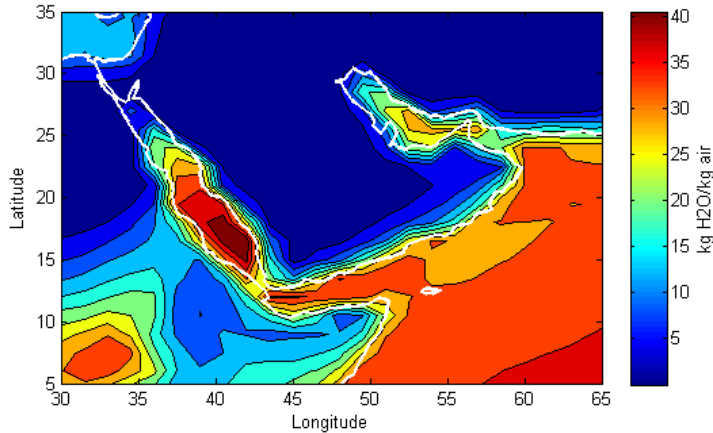


Figure 3. Predicted annual condensate collection for the Arabian Peninsula.

High specific humidity throughout the region stretching from Gambia to the Democratic Republic of the Congo and inland into parts of South Sudan, Ethiopia and Uganda combined with economic water shortages make West Africa another ideal area for condensate collection. However, the region is also markedly poor. While several countries have benefitted from the export of offshore petroleum resources, this wealth is not well distributed and the use of air conditioning systems is relatively limited.

Southeast Asia stretching from American Samoa to the southern coast of Pakistan, and from Bhutan to northern Australia has very high humidity across the region, but physical and economic water scarcities do not exist at every point. India, Pakistan, Nepal, Bangladesh, Bhutan, Myanmar, Laos, Vietnam, and Cambodia are all identified as experiencing an economic or physical water scarcity. With the substantial recent and projected population growth in the region, these water problems are likely to become more exacerbated over time. Several countries, like India, in the region have also experienced tremendous economic growth in recent years, which is expected to continue for the foreseeable future (International Monetary Fund, 2010). As a result of this growth, prime conditions exist to implement condensate collection technology with new installations of air conditioning as compared to the relatively complex process of retrofitting existing infrastructure for condensate collection.

Central and South America is another region where condensate collection can have significant benefits. Areas within this region experiencing water shortages include western Brazil, some Caribbean islands like the Dominican Republic/Haiti, Central America, and parts of Peru, Ecuador and Bolivia. As a region, Latin America has a higher per capita income than Asia or Sub-Saharan Africa, but the availability of air conditioning is still low for several countries in the region (McNeil and Letschert, 2007).

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3 **6. Water quality testing and applications**  
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5 Previous cases of condensate capture have used collected water for sewage, water closet, toilette,  
6 and irrigation applications (Guz, 2005; Lawrence et al., 2010); however, there is some potential to use  
7 collected water for human consumption and other valuable applications where lower conductivity is  
8 required. While water of virtually any content can be treated in order to attain high quality, it can be  
9 extremely time and cost-intensive to do so. Hence, a source of water with low conductivity can lead to  
10 significant cost savings.  
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15 Water quality tests were performed on ten samples from different air conditioning systems  
16 throughout Saudi Arabia. The condensate water samples were collected from different air conditioning  
17 types (window, split, and central units) installed in regions having varying climate conditions. Table 2  
18 shows the results of these tests with the United States Environmental Protection Agency (EPA)  
19 recommended values for each included as a reference. The large central air conditioning unit (CAC) at  
20 KAUST is newly installed and professionally maintained. Jeddah is located along the Red Sea coastline  
21 whereas Makkah and Riyadh are located in the Arabian Desert with dry climate and frequent sand/dust  
22 storms.  
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30 Water quality results show that condensate water collected from different locations and air  
31 conditioning types is of very high quality with conductivities reaching as low as 18  $\mu\text{S}/\text{cm}$  and  
32 turbidities as low as 0.041 NTU observed for KAUST central air conditioning unit. All obtained results  
33 are under the EPA recommended values. However, it is noticeable that water collected from sites  
34 located near the sea, i.e. Jeddah, contains higher salinities reaching 214  $\mu\text{S}/\text{cm}$  (approx. 111 mg/L),  
35 mostly sodium chloride (51 mg/L), but the quality of this water is still in compliance with WHO  
36 standards (500 mg/L). This could be explained by the fact that this specific air conditioning unit was  
37 located very near the sea. For the same location, the salinity of water is higher in window AC than split  
38 AC and it is smallest for the central unit. The turbidity is also higher in window units especially in areas  
39 that receive frequent sand/dust storms. The reason is that the window units are more open to the  
40 environment (condenser and evaporator are both installed in the same box) compared with split and  
41 central systems. We also collected samples from the same unit (KAUST CAC) to study the effect of  
42 seasonal changes on water quality. The pH dropped significantly from May to November while the  
43 conductivity and turbidity remained very low.  
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Table 2. Results of water quality analysis for different locations in Saudi Arabia.

AC Type/Location	pH	Conductivity [ $\mu\text{S}/\text{cm}$ ]	Turbidity [NTU]
CAC, KAUST (Nov. 2011)	4.37	18	0.15
CAC, KAUST (Jun. 2011)	6.09	27	0.041
CAC, KAUST (Jun. 2011)	6.87	N/A	N/A
Window AC, Jeddah	5.93	214	5.55
Split AC, Jeddah	7.35	30.3	1.62
Window AC, Makkah	6.77	32.5	2.47
Split AC, Makkah	3.05	73.4	1.63
Window AC, Riyadh	3.63	95.6	7.89
Split AC 1, Riyadh	7.45	32.6	3.04
Split AC 2, Riyadh	5.5	50.7	0.89
EPA Recommended Value for potable water	7.0-8.0	< 100 $\mu\text{S}/\text{cm}$	< 5 NTU

CAC: Central air-conditioning.

The condensate water quality is very close to distillate water quality which ranges between 5 and 50 mg/L (Gacem et al., 2012). With very low-cost polishing treatment such as ion exchange resins (van Deventer, 2011), electro dialysis or electrochemical processes (Drouiche et al., 2009; Xu et al., 2008), the collected water can reach pure water quality and could be used for specific applications in a number of industries such as electronics manufacturing, boilers for steam production, medical/pharmaceutical and laboratory applications as well as for agriculture. The collected water can also be used for municipality purposes by connecting the condensate with water network or blending it with ground water, if available, and treating it (post-treatment) to meet the local water standards (Gacem et al., 2012). It could also be stored in aquifers and recovered when needed using Aquifer Storage and Recovery (ASR) or Aquifer Recharge and Recovery (ARR) systems as proposed by Ghaffour et al. (2012) and Missimer et al. (2011) for desalinated seawater and treated wastewater storage, respectively. With these systems the injected water will be naturally filtered through the soil before being mixed with the native water.

While condensate collection is much smaller in scale than methods like desalination, it requires much less initial investment. It has been shown by a number of studies that the technology can economically reduce the burden of strained water supplies even when used for irrigation and toilets. Further, the potential application of collected water to higher water quality, and thus higher value, needs increases the economic attractiveness as a means of small-scale water supply.

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**7. Conclusions**

The ERA-INT climate model was used to predict condensate collection potential throughout the world, with a maximum value of about 45 gal/cfm/year. The analysis indicates that condensate collection technology has numerous potential benefits for high humidity regions as a retrofit or as a component of new system designs. However, large scale benefits can only be realized once a large number of collection systems are installed. Four world regions (Arabian Peninsula, West Africa, Southeast Asia, and Central & South America) that are undergoing some sort of water scarcity are discussed further to illustrate the potential impact of the proposed condensate collection technology. Detailed water quality tests were conducted to suggest possible uses of the collected water. The high quality of the condensate water shows that the implementation of condensate collection strategy can lead to substantial, albeit seasonal, cost savings and environmental impact reductions in a number of industrial applications where highly pure water is needed. Relatively simple post-treatment methods can make the collected water fit for drinking.

**Glossary**

- Potable Water – water that is drinkable according to WHO and local standards.
- Clean Water – water that can be used in clean industry such as electronics or boilers but may or may not be suitable for drinking water, much like distilled water.

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Figure 5. (a) Estimate of annual collectible water per cfm of 100% outside airflow rate, (b) Areas of physical and economic water scarcity as reported by the International Water Management Institute (IMWI, 2008).

Figure 6. Predicted annual condensate collection for the Arabian Peninsula.