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**High Efficiency Inverted Organic Solar Cells with a Neutral
Fulleropyrrolidine Electron Collecting Interlayer**

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ABSTRACT

A novel fulleropyrrolidine derivative, named as FPNOH, was designed, synthesized and utilized as an efficient electron-collecting (EC) layer for inverted organic solar cells (*i*-OSCs). The grafted diethanolamino-polar moieties can not only trigger its function as an EC interlayer, but also induce orthogonal solubility that guarantees subsequent multi-layer processing without interfacial mixing. A higher power conversion efficiency (PCE) value of 8.34% was achieved for *i*-OSC devices with ITO/FPNOH EC electrode, compared to that of the sol-gel ZnO based reference devices with an optimized PCE value of 7.92%. High efficiency exceeding 7.7% was still achieved even for the devices with a relatively thick PFNOH film (16.9 nm). It is worthwhile to mention that this kind of material exhibits less thickness dependent performance, in contrast to widely utilized *p*-type conjugated polyelectrolytes (CPEs) as well as the non-conjugated polyelectrolytes (NCPEs). Further investigation on illuminating intensity dependent parameters revealed the role of FPNOH in reducing interfacial traps-induced recombination at ITO/active layer interface.

KEYWORDS: inverted organic solar cells, cathode interlayer, fulleropyrrolidine, electron-collecting, interfacial modification.

1. INTRODUCTION

Inverted organic solar cells (*i*-OSCs) exhibit superior efficiency and long term stability compared with the initially implemented conventional device architectures.¹⁻² In *i*-OSCs devices, indium tin oxide (ITO) is not an ideal electron extraction electrode because no quasi Ohmic contact can form between the photoactive layer and the ITO due to its high work function ($\Phi = 4.7$ eV). To reduce the work function of ITO and to improve the electron extractions in *i*-OSCs, a widely used strategy is to insert an electron-collecting (EC) interfacial layer between the cathode electrode and the photoactive layer. Among all the efforts, inorganic electron selective materials, such as LiF and *n*-type metal oxides (MOs) (TiO_x, ZnO, MoO₃-Al composite), have been reported as efficient EC layers.³⁻⁶ However, these processes are mostly accompanied by thermal deposition with high vacuum, or solution processing with high temperature annealing treatment, which are not compatible for preparing large-area flexible devices. Alternatively, organic electron selective materials, specifically conjugated polyelectrolytes (CPEs) and non-conjugated polyelectrolytes (NCPEs) have served as an efficient EC interfacial layer because the grafted polar pendants can effectively reduce the work function of ITO electrode as well as the contact resistance, leading to high performance solar cell devices.⁷⁻⁹ Furthermore, their good film-forming ability and orthogonal solubility provide the potential for large area processing in a roll-to-roll or inkjet printing manufacturing.¹⁰

Most of the recently explored CPEs based EC interlayers were comprised of a conjugated polymer backbone, such as polyfluorene,¹¹⁻¹² polythiophene,¹³ and polycarbazole,¹⁴ tethered with numerous polar groups, such as *N,N*-dimethylamino,^{15,16} ammonium,¹⁷ diethanolamino,¹⁸ and phosphonate.¹⁹ It is worth noting that the widely utilized *p*-type conjugated backbones are not favorable for electron transport, thus requiring ultra-thin film to prevent the possible increased electron extraction barrier.²⁰ In principle, these *p*-type polymers, as well as the insulating NCPEs, work as a “dipole” layer to facilitate

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2 electron extraction by reducing the Φ of the adjacent electrodes.²¹ Although high efficiency could be
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4 achieved with these ultra-thin films, it is still difficult to ensure the device performance reproducibility,
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6 especially for large area manufacturing.²² Moreover, conjugated polymers face the great challenge of
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8 batch to batch variations in terms of molecular weight and polydispersity, which may have a significant
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10 influence on preparation conditions, such as thickness, solubility, and film morphology.²³
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14 Fullerene derivatives functionalized with polar pendants are emerging as novel EC interfacial
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16 materials to facilitate electron extraction in OSCs due to the circumvention of the undesirable effects
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18 often associated with previous reported interlayers.²⁴⁻²⁸ The fullerene based EC interlayer has the
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20 following advantages: i) the well-matched energy level with the LUMO level of a commonly utilized
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22 acceptor, i.e. [6,6]-phenyl-C61-butyric acid methyl ester (PCBM), ensures the excellent electron
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24 extraction ability; ii) the deep highest occupied molecular orbital (HOMO) energy level provides
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26 excellent hole blocking ability; iii) the reasonable electron mobility. However, most of the fullerene
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28 based interfacial materials were demonstrated only in a conventional architecture, i.e., the EC
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30 interfacial layer was deposited onto the active layer, followed by thermally evaporating a high work
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32 function electrode.²⁴⁻²⁸ As far as we are concerned, their application in inverted geometry is rare. One
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34 possible reason is that their amphiphilic solubility might prevent multi-layer processing, resulting in the
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36 interfacial mixing of different layers. That is to say, the bottom EC interlayer is likely to be damaged
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38 by the lipophilic solvents used to deposit the subsequent active layers. One alternative way is to
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40 introduce cross-linkable fullerene components, as suggested by Cho et al.²⁹ Very recently, Liu et al.
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42 reported a zwitterionic fullerene interlayer, which was sufficiently robust to endure multilayer solution
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44 processing, achieving high efficient *i*-OSC devices.³⁰
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52 In the present study, we provide an alternative way on designing novel efficient fullerene based
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54 interlayer for *i*-OSCs. A neutral fulleropyrrolidine EC interfacial material was synthesized and utilized
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56 in *i*-OSCs with the active blend layer of poly[(4,8-bis-(2-ethylhexyloxy)-benzo(1,2-b:4,5-

b')dithiophene)-2,6-diyl-alt-(4-(2-ethylhexyl)-3-fluorothieno[3,4-b]thiophene)-2-carboxylate-2-6-diyl): [6, 6]-phenyl-C₇₁-butyric acid methyl ester (PTB7:PC₇₁BM). Diethanolamino-groups were introduced to trigger the function as an EC interlayer and induce orthogonal solubility. The chemical structure for the interlayer, the active blends, and the device architecture are shown in **Figure 1**. Inverted geometry with sol-gel derived ZnO as the EC interlayer were fabricated as reference devices.⁴ The fulleropyrrolidine interlayer is incorporated between the active layer and ITO electrode, which leads to a significant enhancement of power conversion efficiency (PCE), meanwhile exhibiting less thickness dependent performance.

Figure 1. (a) Chemical structures of the neutral fulleropyrrolidine EC interlayer used in solar cell fabrication; (b) the inverted device architecture; (c) the employed active layer components: electron-donor (PTB7) and -acceptor (PC₇₁BM) materials; (d) the UV-Vis spectra of FPNOH film on quartz before and after chlorobenzene rinsing.

2. EXPERIMENTAL DETAILS

The detailed synthesis procedures are as follows: 2,3,4-tris(6-bromohexyloxy)benzaldehyde **1**: 2,3,4-trihydroxybenzaldehyde (385.3 mg, 2.5 mmol), tetrabutyl ammonium bromide (483.6 mg, 1.5 mmol), potassium carbonate (2.0732 g, 15 mmol) were added into a 50 mL two-necked round-bottomed flask and dissolved in acetone (20 mL). 1, 6-dibromohexane (2.3 mL) was added *via* a syringe, and the mixture was stirred at reflux temperature for 18 h. The crude mixture was extracted into chloroform and the combined organic layers were dried over anhydrous MgSO_4 . After removal of the solvent under reduced pressure, the brown oil was obtained. The residue was purified by silica gel column chromatography using ethyl acetate as the eluent to give a brown oil, **1** (602 mg, 37%). ^1H NMR (400 MHz, CDCl_3): δ 10.24 (s, 1H), 7.58 (d, $J = 8.8$ Hz, 1H), 6.72 (d, $J = 8.7$ Hz, 1H), 4.16 (t, $J = 6.6$ Hz, 2H), 4.05 (t, $J = 6.4$ Hz, 2H), 3.98 (t, $J = 6.5$ Hz, 2H), 3.45-3.40 (m, 6H), 1.94-1.75 (m, 12H), 1.55-1.50 (m, 12H). MALDI-TOF MS (m/z): calculated for: $\text{C}_{25}\text{H}_{39}\text{Br}_3\text{O}_4$, Exact Mass: 640.04; found $[\text{M}-(2\text{Br})]^+$: 479.95; $[\text{M}-\text{Br}+\text{Ag}]^+$: 668.3.

FPBr: Fullerene- C_{60} (400 mg, 0.56 mmol), sarcosine (92 mg, 1.03 mmol) and **1** (133 mg, 0.21 mmol) were added into a 250 mL two-necked round-bottomed flask. The mixture was flushed with nitrogen, followed by adding 100 mL deoxygenated 1, 2-dichlorobenzene under nitrogen atmosphere. The mixture was stirred at 140°C for 2 h. the solvent was removed. Then the mixture was concentrated, and dissolved in chloroform, and the rest solids were filtered. The resulting filtrate was concentrated and then dissolved in carbon disulfide, purified by silica gel column chromatography using chloroform as the eluent to give a brown solid (141 mg, 49.4%). ^1H NMR (400 MHz, CDCl_3): δ 7.61 (d, $J = 8.8$ Hz, 1H), 6.75 (d, $J = 8.8$ Hz, 1H), 5.35 (s, 1H), 4.97 (d, $J = 9.4$ Hz, 1H), 4.27 (d, $J = 9.4$ Hz, 1H), 4.11 (t, $J = 6.5$ Hz, 2 H), 4.01-3.95 (m, 2H), 3.88 (t, $J = 6.6$ Hz, 2H), 3.45-3.34 (m, 6H), 2.79 (s, 3H), 1.93-1.87 (m, 3H), 1.80 (d, $J = 12.5, 7.2$ Hz, 6H), 1.59-1.48 (m, 12H), 1.38 (t, $J = 4.2$ Hz, 3H). ^{13}C NMR (100 MHz, CDCl_3): δ 156.75, 155.06, 154.20, 154.08, 152.92, 152.53, 147.32, 147.30, 147.04, 146.71,

146.34, 146.27, 146.22, 146.19, 146.10, 146.08, 145.97, 145.96, 145.74, 145.60, 145.58, 145.53, 145.33, 145.26, 145.24, 145.10, 144.61, 144.58, 144.44, 144.38, 143.10, 143.04, 142.68, 142.65, 142.62, 142.57, 142.31, 142.26, 142.24, 142.17, 142.12, 142.06, 141.99, 141.89, 141.70, 141.65, 141.58, 141.23, 140.19, 140.12, 139.45, 139.36, 136.57, 136.47, 135.88, 134.70, 124.34, 122.69, 108.64, 73.58, 73.01, 69.97, 69.17, 68.40, 40.15, 33.96, 33.82, 33.72, 32.87, 32.78, 32.68, 30.36, 29.78, 29.70, 29.25, 28.13, 28.05, 27.94, 25.55, 25.36, 25.29. MALDI-TOF MS (m/z): calculated for: $C_{87}H_{44}Br_3NO_3$, Exact Mass: 1387.09; Mol. Wt.:1391, found: 1389.4. Anal. Calcd for $C_{87}H_{44}Br_3NO_3$, C, 75.12; H, 3.19; O, 3.45; N, 1.01. Found: C, 75.02; H, 3.23; O, 3.50; N, 0.97.

FPNOH: FPBr (100 mg) was dissolved in $CHCl_3$ (10 mL) and DMF (5 mL) mixed solvents, then diethanolamine (1 mL) was added. The mixture was then irradiated at 200 W (75 °C) in cooling mode for 1 h in CEM microwave cavity. After the solvent was evaporated, water was added to get brown solid. The crude powders were washed by methanol and chlorobenzene. Finally, they were moved into a vacuum oven, and kept at 60 °C overnight (98 mg, 94%). 1H NMR (400 MHz, $CDCl_3$): δ 7.60 (d, J = 8.7 Hz, 1H), 6.75 (d, J = 8.8 Hz, 1H), 5.35 (s, 1H), 4.97 (d, J = 9.5 Hz, 1H), 4.26 (d, J = 9.3 Hz, 1H), 4.10 (t, J = 6.8 Hz, 2H), 3.97 (d, J = 9.5 Hz, 2H), 3.89-3.85 (m, 2H), 3.61-3.56 (m, 12H), 2.82 (s, 3H), 2.63-2.58 (m, 12H), 2.54-2.49 (m, 6H), 1.87-1.69 (m, 6H), 1.65-1.57 (m, 3H), 1.54-1.44 (m, 9H), 1.40-1.33 (m, 6H). Anal. Calcd for $C_{99}H_{74}N_4O_9$, C, 81.24; H, 5.10; N, 3.83; O, 9.84. Found C, 80.94; H, 5.13; N, 4.01; O, 9.92.

Instruments and Measurements

1H and ^{13}C NMR spectra were recorded on a Bruker Ultra Shield Plus at 400 or 100 MHz, respectively. Mass spectrometry (MS) data of compounds were obtained on a Bruker matrix assisted laser desorption/ionization time of flight mass spectrometry (MALDI-TOF MS) with trans-2-[3-(4-tert-Butylphenyl)-2-methyle-2-propenylidene]malononitrile (DCTB) as the matrix. UV-Vis spectra were measured with Shimadzu UV-Vis-NIR spectrophotometer. The UV-visible absorption and

transmittance spectra were recorded using a Shimadzu UV-3600 UV-VIS-NIR spectrophotometer. Atom Force Microscopy (AFM) measurements of surface morphology were conducted on the Bruker ScanAsyst AFM in tapping mode. Water contact angles were measured with a CAM 200 (KSV Instrument LID) and the photos were taken with a BASLER A602f-2 camera. The electrochemical behavior of FPNOH and FPBr films were investigated by cyclic voltammetry (CV) with a standard three electrodes electrochemical cell in a 0.1 M tetra-*n*-butylammonium hexafluorophosphate (Bu₄NPF₆) in acetonitrile at room temperature under nitrogen with a scanning rate of 100 mV/s. A platinum working electrode, a platinum wire counter electrode and a reference electrode of Ag/AgNO₃ (0.1 M) were used. The films of fullerene materials for electrochemical measurements were drop-coated from their dilute solution. The LUMO level was determined by the reduction onset. Ferrocene was utilized as the reference.

Fabrication and characterization of *i*-OSCs

The *i*-OSC devices were fabricated with a configuration of ITO/FPNOH/active layer/MoO₃/Ag. ITO substrates were pre-cleaned with deionized water, acetone and isopropanol by ultrasonicing for 15 min each. The substrates were blown dry under a nitrogen stream and immediately exposed to O₂ plasma for 10 min. The sol-gel derived ZnO films were prepared according to the literature.⁴ The sol-gel ZnO was spin-casted on ITO substrates with 4000 rpm, followed by annealed in ambient at 130°C for 30 min. The substrates coated with ZnO were then transferred into a nitrogen-filled glove box (< 0.1 ppm O₂ and H₂O). The FPNOH interlayer was coated in a glove box to prevent the possible oxygen induced “light soaking” issue.³¹ The FPNOH films were cast from their DMF:HOAc (97:3, volume ratio) solutions with various concentration and spin-coating rates, followed by annealing at 100 °C for 15 min to remove DMF residues. The active layer was prepared by spin-coating a mixture of PTB7:PC₇₁BM in chlorobenzene (13 mg/mL for PTB7, 17 mg/mL for PC₇₁BM) solution with 3% (volume ratio) 1, 8-diiodooctane (DIO) at 3000 rpm for 30 s. After spin-casting, the as-prepared films were

covered by a petri-dish in the glove box for 2 h and then put in vacuum for 30 min. Finally, isopropanol was used to wash DIO residue.³² Top electrodes were thermally evaporated through a shadow mask onto the active layer. Specifically, the 8.0 nm MoO₃ followed by 80 nm Ag top electrodes were thermally deposited in vacuum at a base pressure of 3×10^{-6} Torr. The device architecture for single carrier devices was ITO/FPNOH (or not)/PTB7:PC₇₁BM/LiF/Ag. The thickness of evaporated LiF was 1 nm. All the devices were encapsulated in the glove box with the mixture of epoxy and hardener (1:1 in volume) and then covered with a glass slide. The active area of the pixels as defined by the overlap of anode and cathode area was 0.096 cm². Four individual devices were simultaneously prepared on each substrate.

The current density-voltage (*J-V*) characteristics were measured by a Keithley 2400 source measure unit. The photocurrent was measured under AM 1.5G illumination at 100 mW/cm² using a Newport Thermo Oriel 91192 1000W Solar Simulator. External quantum efficiency (EQE) spectra were recorded using the monochromated (Bentham) output from a tungsten halogen lamp calibrated with a Newport UV-181 photodiode; phase sensitive detection with a lock-in amplifier was used to increase signal to noise.

3. RESULTS AND DISCUSSION

The synthetic procedures of FPNOH are shown in **Scheme 1**. FPBr, served as the precursor for FPNOH, was prepared by connecting the tris(6-bromohexyloxy)phenyl group through a pyrrolidine ring onto C₆₀. The purified precursor was treated with diethanolamine in a sealed vessel under Microwave (MW) irradiation at 75°C for 60 min (CEM Discover system) in cooling mode, followed by washing with methanol and chlorobenzene (CB). The FPNOH product is insoluble in toluene, CB, and *o*-dichlorobenzene (*o*-DCB), but it is partly dissolved in chloroform (about 3 mg/mL). In contrast, dimethylformamide (DMF) appears to be a good solvent for FPNOH, and the solubility can be improved by adding a small amount of acetic acid (3%, volume ratio) into the solution. To certify their

orthogonal-solvent properties, the optical absorption spectra of these interlayer films before and after rinsing with CB were recorded. As shown in the **Figure 1d**, the absorption spectra show no variations, indicating that it will not be damaged by the CB solvent that is commonly used to deposit the subsequent active layer.

Scheme 1. The synthetic procedures for **FPNOH**.

The electrochemical properties of the FPNOH were studied by cyclic voltammetry (CV) method, and the corresponding reductive CV curves are shown in **Figure 2**. Ferrocene was utilized as the reference. FPNOH exhibited three well-defined reduction processes in the scanning range from 0 to -2.5 V. The onset potential for the first reduction was evaluated to be -0.85 V. The calculated LUMO level of FPNOH was around -3.78 eV, which was well-aligned with the LUMO energy level of PC₇₁BM (ranging from -3.7 to -4.3 eV as reported in the literature),³³⁻³⁴ suggesting the great potential

as efficient EC interlayer for FPNOH. Moreover, the absorption onset, determined by UV-Vis absorption spectra of FPNOH in films, was equal to 1.80 eV. Thus, the calculated HOMO of FPNOH was -5.58 eV. For comparison, the reductive CV curves for the precursor (FPBr) was also investigated as shown in **Figure S1** (Supporting Information, SI). The calculated LUMO level for FPBr was 3.80 eV. The quite similar LUMO level of FPNOH relative to that of its precursor indicates that the different pendent groups in FPBr and FPNOH did not significantly impact the electrochemical properties.

In order to investigate the interfacial properties of FPNOH and the resulting electrodes, water contact angle (θ) measurements were performed on FPNOH-coated (5 mg/mL with a spin speed of 1000 rpm) ITO surfaces in comparison to those of the bare ITO (**Figure S2**). The bare ITO was largely hydrophilic with a water contact angle of $\sim 28^\circ$. Different from most diethanolamino-functionalized conjugated macromolecules with amphiphilic properties reported in previous literature,³⁵⁻³⁶ the resulting diethanolamino-functionalized fullerene derivative FPNOH presented a hydrophobic surface with a water contact angle of $\sim 95^\circ$, which could be attributed to the strong hydrophobic fullerene components.

Figure 2. Reductive CV plots of FPNOH thin film were measured with 0.1M Bu_4NPF_6 as electrolyte in acetonitrile at a scan rate of 100 mV s^{-1} .

As shown in **Figure 3**, the topographic photos for ITO/FPNOH electrode and ITO/FPNOH/PTB7:PC₇₁BM were investigated by atomic force microscopy (AFM). For comparison, the AFM topography for bare ITO, ITO/ZnO and ITO/ZnO/PTB7:PC₇₁BM surface are shown in **Figure S3** and **Figure S4** in SI. The deposited FPNOH with optimized thickness for device fabrication can barely affect the morphology of the bottom electrodes which is similar to previous studies on CPEs and well-defined conjugated macroelectrolytes based interlayers.^{23,31} The roughness and topography of the interlayer film are predominantly influenced by ITO electrodes. Nevertheless, the root mean square (rms) roughness changed from 2.48 nm for bare ITO to 1.03 nm after FPNOH deposition, which was even smoother than that of the ITO/ZnO film (1.52 nm). It indicated that the introduction of FPNOH can make the bottom surface become smoother before the active layer deposition, which is beneficial for the solution-processed fabrication. The following spin-casted active layer onto ITO/FPNOH and ITO/ZnO electrodes showed similar phase separation morphology, with a rms of 0.75 nm for ITO/FPNOH and 0.82 nm for ITO/ZnO, respectively.

Figure 3. AFM surface topography of (a) FPNOH on ITO (b) PTB7: PC₇₁BM on ITO/FPNOH. Scan size is 5 μm × 5 μm and scan rate is 1 Hz for all images. The solution concentration for FPNOH was 5 mg/mL in DMF:HOAc (97:3, volume ratio).

Figure 4. (a) J - V characteristics of solar cells under AM 1.5G irradiation at 100 mW/cm² with various FPNOH interlayer thickness; (b) J - V characteristics of the electron only devices of varying thickness. The device configuration: ITO/interlayer/PTB7:PC₇₁BM/LiF/Ag.

Previous reports showed that CPE and NCPE based interlayers (e.g. PFN, PEIE) generally exhibited strong thickness dependent performance.^{8, 15} One of the possible reasons is that the widely utilized *p*-type conjugated backbones, such as polyfluorene, polythiophene, and polycarbazole are not favorable for electron transport, which would introduce an increasing electron extraction barrier with the increment of interlayer thickness. In contrast, fullerene derivative is one kind of well-known electron affinity material, and thus, it is surmised that this would help to reduce the device sensitivity on the interlayer thickness. To confirm this point, we fabricated a series of *i*-OSC devices with configuration of ITO/FPNOH/PTB7:PC₇₁BM/MoO₃/Ag to study the interlayer thickness dependent device performance. The thickness of FPNOH film was determined according to Beers' law, as described in SI. The thickness for FPNOH films was carefully tuned from 6.0 nm to 16.9 nm by adjusting the solution concentration from 3 mg/mL to 10 mg/mL. Photocurrent density-voltage (J - V) characteristics under AM 1.5G irradiation (100 mW/cm²) are shown in **Figure 4a**. Detailed device parameters are summarized in **Table 1**. The maximum PCE value was achieved at 7.7 nm with the concentration of 5 mg/mL at the spin-coating rate of 1000 rpm for 90 s. Increasing the thickness to 16.9 nm would lead to only a slight current loss due to the increase of energy loss during the light across the

interlayer or the possible optical spacer effect.³⁰ For the purpose of demonstrating the ability of FPNOH in reducing the electron extraction barrier as well as investigating the thickness dependent charge transport ability for EC interlayer, the J - V characteristics for electron-only PTB7:PC₇₁BM devices with various FPNOH thicknesses were tested. The device configuration was ITO/FPNOH/PTB7:PC₇₁BM/LiF/Ag. For comparison, the devices without FPNOH were fabricated as well. As shown in **Figure 4b**, the devices based on bare ITO exhibited very low current density, suggesting poor electron injection ability of ITO electrode. After FPNOH deposition, the corresponding single electron devices showed a significant increased current density, suggesting sufficient charge transport ability for ITO/FPNOH electrode. Moreover, the relative thick film up to 16.9 nm did not lead to an obvious decreased current, which was in line with the i -OSC device results. All these results suggest that the FPNOH EC interlayer show less thickness dependent performance in contrast to previous reported CPEs with p -type conjugated backbones and NCPEs whose devices worked well only with using ultra-thin film (2~8 nm).^{9-10, 22-23, 37}

Next, we fabricated inverted devices with optimal FPNOH spin casting conditions, and inverted devices with a sol-gel derived ZnO electron extraction layer and bare ITO EC-electrode devices as reference. The representative J - V characteristics of inverted devices with various cathodes (ITO/ZnO, ITO/FPNOH, and ITO) under AM 1.5G irradiation (100 mW/cm²) are shown in **Figure 5a**. The main figures of merit of the electrical characterization results are summarized in **Table 1**. The reference devices without any cathode buffer layer exhibited a very low open circuit V_{OC} of 0.453 V, a short current density (J_{SC}) of 12.51 mA/cm² and a fill factor (FF) of 47.5%, giving a maximum PCE of 2.69%. Nevertheless, most of the devices with bare ITO as EC electrode did not work. In the devices with ZnO EC interlayer, a V_{OC} of 0.739 V, a J_{SC} of 15.24 mA/cm², and a FF of 70.3% were achieved, leading to a maximum PCE value of 7.92%. The use of optimized FPNOH as EC interfacial layer (5 mg/mL in DMF/HOAc) resulted an even higher PCE value of 8.34%, yielding a V_{OC} of 0.747 V, a J_{SC} of 16.42 mA/cm² and a FF of 68.0%. Compared with bare ITO based devices, the enhancement of V_{OC}

could be attributed to the reduced work function of cathode with interlayer deposition.²² Dark J - V characteristics (**Figure S7**) verified the good diode behaviour of using FPNOH interlayers. Air stability tests on PTB7:PC₇₁BM devices with regular Ca/Al structure and inverted structure with ITO/FPNOH as the cathodes further demonstrated superior device stability for the inverted device with using FPNOH as the interlayers (**Figure S8**).

Figure 5. J - V characteristics of solar cells under AM 1.5G irradiation at 100 mW/cm² (a) and External quantum efficiency spectra (b) of the inverted devices with ITO/ZnO (square), ITO/FPNOH (circles) and bare ITO (diamonds) cathode.

Figure 5b shows the external quantum efficiency (EQE) spectra of the optimized devices. In contrast to the devices based on bare ITO electrode, both ITO/ZnO and ITO/FPNOH based devices exhibited obvious enhancement in their EQE response due to the well-matched work function of the cathode. The EQE value of FPNOH based devices surpasses 70% at around 600-700 nm, indicating an efficient photon-to-electron conversion. They are in line with the values obtained from the J - V characteristics. Transmittance spectra showed that the sol-gel derived ZnO film utilized in i -OSC devices exhibited a much stronger incident light energy loss than FPNOH in the wavelength range of 350 nm - 500 nm (**Figure S5**). Consequently, the incorporation of the FPNOH interlayers in i -OSC devices can improve the management of the incident light of 400 nm - 500 nm, resulting in higher EQEs.

Table 1. The electrical parameters of the inverted devices with various cathodes.

Cathode	V_{OC} (V) ^a	J_{SC} (mA/cm ²) ^a	FF (%) ^a	Best PCE (%) ^a	Averaged PCE (%) ^b
Bare ITO	0.453	12.51	47.5	2.69	1.45 ± 1.01
ITO/ZnO	0.739	15.24	70.3	7.92	7.79 ± 0.12
ITO/FPNOH (6.0 nm)	0.742	15.75	64.8	7.57	7.41 ± 0.11
ITO/FPNOH (7.7 nm)	0.747	16.44	68.0	8.34	8.13 ± 0.14
ITO/FPNOH (11.3 nm)	0.752	16.10	66.1	8.00	7.89 ± 0.08
ITO/FPNOH (16.9 nm)	0.755	15.80	64.7	7.73	7.65 ± 0.10

^a According to the best efficiency of the device. ^b Eight devices in all.

Figure 6. Light intensity dependent J_{SC} (a) and V_{OC} (b), and their corresponding fitting results (line) for *i*-OSC devices with various cathodes.

The light intensity dependent J_{SC} and V_{OC} were further tested to study the bimolecular recombination and interfacial charge traps induced monomolecular recombination in FPNOH based *i*-OSC devices. The devices based on bare ITO and ITO/ZnO cathodic electrodes were investigated as reference. The results for both J_{SC} and V_{OC} are shown in **Figure 6**. The equations of fitting power law for both are summarized in SI. For J_{SC} as a function of illumination intensity, it has been proposed that

the deviation for exponent from unity is typically attributed to the bimolecular recombination, space charge effects, and the variations in mobility between the two carriers.³⁸ The resulting power values (α) were 1.069 for FPNOH based devices, 1.092 for ZnO based devices and 0.993 for that without the interlayer, suggesting very weak bimolecular recombination at short circuit condition for all the cases, as shown in **Figure 6a**. The closed α values also indicated that the variations on bottom surface (ITO, ITO/ZnO and ITO/FPNOH) and roughness did not lead to a large difference on the active layer morphology. The slope of the V_{OC} versus the natural logarithm of the light intensity is often used to describe the competition between bimolecular and monomolecular recombination at open circuit condition.³⁹ Generally, a stronger light intensity dependent V_{oc} with a slope larger than kT/q could be observed once monomolecular recombination becomes dominant, which is probably induced by interfacial traps.³⁹ As shown in **Figure 6b**, the slope for the device with FPNOH is $1.56 kT/q$, while a greater slope of $3.58 kT/q$ for device with bare ITO is observed. The significantly reduced slope with FPNOH deposition can thus be attributed to the reduced trap-assisted recombination at ITO/active layer interface, implying sufficient charge extraction ability of FPNOH EC interfacial layer. The slope for ZnO based device show a close slope value of $1.54 kT/q$, suggesting a similar effect in reducing interfacial traps.

The photocurrent density (J_{ph}) versus effective voltage (V_{eff}) curves have been investigated to further understand the exciton dissociation process and the ability of FPNOH in reducing interfacial charge traps.⁴⁰⁻⁴¹ Here, $J_{ph} = J_L - J_D$, where J_L and J_D are the current densities under light illumination and in the dark, respectively. $V_{eff} = V_0 - V_a$, where V_0 is the voltage at which $J_{ph} = 0$, and V_a is the applied voltage. The J_{ph} - V_{eff} curves have been shown in **Figure 7**. For the device with FPNOH interlayer, J_{ph} reaches saturation when the effective voltage V_{eff} arrives at a low voltage around 1 V, which suggested a very weak bimolecular recombination and a very efficient charge collection. In contrast, for the device without FPNOH interlayer, J_{ph} goes without obvious saturation, which could be attributed to the poor electron extraction ability of the bare ITO.

Figure 7. J_{ph} - V_{eff} curves of PTB7:PC₇₁BM devices with or without FPNOH interlayer.

4. CONCLUSION

In summary, we designed and synthesized a neutral fulleropyrrolidine EC interlayer FPNOH for high efficiency *i*-OSCs with active blends of PTB7:PC₇₁BM. Diethanolamino polar groups were introduced to not only trigger its function as an EC interlayer, but also to induce orthogonal solubility that guaranteed subsequent multi-layer processing without interfacial mixing. The champion PCE value of 8.34% was achieved, and 3.1-fold enhancement was observed compared with the reference devices based on bare ITO electrode (2.69%). Emphatically, the performance was even higher than that of the devices with sol-gel derived ZnO cathode interlayers (7.92%). On the basis of analysis, FPNOH has the huge advantage of less thickness dependent performance in contrast to previously implemented *p*-type CPEs based interlayers. According to the study on illuminating the intensity dependence of J_{SC} and V_{OC} , and the photocurrent density versus effective voltage curves, the incorporation of FPNOH as EC interlayers can effectively reduce the interfacial traps and facilitate the charge extraction. The results shed light on rational design and development of high-performance EC interlayers with orthogonal solubility and less thickness dependence that would be more compatible with solution-based processing techniques, i.e. roll-to-roll or inkjet printing, for manufacturing large-area *i*-OSCs devices.

ASSOCIATED CONTENT

Supporting Information. NMR, MALDI-TOF-MS, optimization of the interlayer thicknesses, further interface property measurements. This material is available free of charge *via* the Internet at <http://pubs.acs.org>.

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